

# SAFETY DATA SHEET



Date Prepared : 11/27/2012  
 SDS No : TC-1615 PART B  
 Date Revised : 04/03/2018  
 Revision No : 2

## TC-1615 PART B

### 1. PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** TC-1615 PART B  
**GENERAL USE:** Epoxy curing agent

#### MANUFACTURER

BJB Enterprises, Inc.  
 14791 Franklin Avenue  
 Tustin, CA 92780  
**Emergency Phone:** (714) 734-8450

#### 24 HR. EMERGENCY TELEPHONE NUMBERS

**CHEMTREC (USA & Canada):** (800) 424-9300  
 or (703) 527-3887 CCN# 2820

### 2. HAZARDS IDENTIFICATION

#### GHS CLASSIFICATIONS

##### Health:

Acute Toxicity (Oral), Category 4  
 Acute Toxicity (Dermal), Category 4  
 Skin Corrosion, Category 1  
 Serious Eye Damage, Category 1  
 Respiratory Sensitization, Category 1  
 Skin Sensitization, Category 1  
 Reproductive Toxicity, Category 2  
 Target Organ Toxicity (Repeated exposure), Category 1

##### Environmental:

Chronic Hazards to the Aquatic Environment, Category 2

##### Physical:

Flammable Liquids, Category 4

#### GHS LABEL



Corrosion



Health hazard



Exclamation  
mark



Environment

**SIGNAL WORD:** DANGER

#### HAZARD STATEMENTS

H227: Combustible liquid.  
 H302 + H312: Harmful if swallowed or in contact with skin.  
 H314: Causes severe skin burns and eye damage.  
 H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 H317: May cause an allergic skin reaction.  
 H361: Suspected of damaging fertility or the unborn child.  
 H372: Causes damage to organs through prolonged or repeated exposure.  
 H411: Toxic to aquatic life with long lasting effects.

#### PRECAUTIONARY STATEMENTS

**TC-1615 PART B****Prevention:**

- P201: Obtain special instructions before use.  
 P202: Do not handle until all safety precautions have been read and understood.  
 P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
 P260: Do not breathe dust/fume/gas/mist/vapours/spray.  
 P284: In case of inadequate ventilation wear respiratory protection.  
 P264: Wash thoroughly after handling.  
 P270: Do not eat, drink or smoke when using this product.  
 P272: Contaminated work clothing should not be allowed out of the workplace.  
 P280: Wear protective gloves/protective clothing/eye protection/face protection.  
 P273: Avoid release to the environment.

**Response:**

- P370+P378: In case of fire: Use water spray, carbon dioxide, dry chemical, or foam for extinction.  
 P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
 P303+P361+P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
 P363: Wash contaminated clothing before reuse.  
 P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 P310: Immediately call a POISON CENTER/doctor/physician.  
 P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
 Continue rinsing.  
 P308+P313: IF exposed or concerned: Get medical advice/ attention.  
 P391: Collect spillage.

**Storage:**

- P403: Store in a well-ventilated place.  
 P405: Store locked up.

**Disposal:**

- P501: Dispose of contents/container in accordance with local/regional/national/international regulations.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Chemical Name	Wt.%	CAS
Tetraethylenepentamine	30 - 60	112-57-2
Triethanolamine	10 - 30	102-71-6
Amines, polyethylenepoly-	3 - 7	68131-73-7
Triethylenetetramine	3 - 7	112-24-3
Piperazine	3 - 7	110-85-0
1-(2-Aminoethyl)piperazine	1 - 5	140-31-8
Diethylenetriamine (DETA)	0.1 - 1	111-40-0
Diethanolamine	< 0.1	111-42-2

**4. FIRST AID MEASURES**

**EYES:** Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get immediate medical attention.

**SKIN:** Immediately wash skin with soap and plenty of water. Remove contaminated clothing. Get medical attention immediately. Wash clothing before reuse.

**INGESTION:** If swallowed, call a physician immediately. Do NOT induce vomiting. Provided the patient is conscious, wash out mouth with water. Never give anything by mouth to an unconscious person.

**INHALATION:** Remove to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Get immediate medical attention.

**TC-1615 PART B**

**NOTES TO PHYSICIAN:** Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours.

**5. FIRE FIGHTING MEASURES**

**EXTINGUISHING MEDIA:** Water spray, carbon dioxide, dry chemical, or foam.

**HAZARDOUS COMBUSTION PRODUCTS:** Carbon monoxide, carbon dioxide, nitrogen oxides, and ammonia.

**FIRE FIGHTING PROCEDURES:** Remove containers from the fire area if possible. Do not release runoff from fire control methods to sewers or waterways.

**FIRE FIGHTING EQUIPMENT:** Firefighters should wear positive pressure self-contained breathing apparatus (SCBA) and consider use of unmanned hose holders or monitor nozzles for fighting large fires.

**6. ACCIDENTAL RELEASE MEASURES**

**SMALL SPILL: Eliminate sources of ignition.** Evacuate the area. Clean-up should only be performed by trained personnel. People dealing with a major spill should wear full protective clothing including appropriate respiratory protection. Prevent product spill from entering sewers or waterways. Neutralize small spills with a decontaminant.

**LARGE SPILL:** Contain and absorb large spills onto an inert, non-flammable adsorbent carrier (such as earth or sand). Do not use combustible materials such as saw dust. Use only spark resistant and explosion proof recovery devices. Shovel into open-top drums or plastic bags for further decontamination, if necessary. Wash the spill area clean with a liquid decontaminant. Remove and properly dispose of residues. Notify applicable government authorities if release is reportable. (See CERCLA in Section 15).

**ENVIRONMENTAL PRECAUTIONS**

**WATER SPILL:** Do not discharge into drains or rivers.

**GENERAL PROCEDURES:** Refer to section 8 of SDS for personal protection details.

**RELEASE NOTES:** Composition and extent of any spill should be evaluated against local regulations and reported to the proper agencies, if necessary.

**7. HANDLING AND STORAGE**

**GENERAL PROCEDURES:** Keep away from sources of ignition. Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. Avoid breathing vapor over open containers. Avoid open container exposure to damp air. Avoid breathing aerosols, mists, and vapors.

**HANDLING:** Use appropriate personal protective equipment as specified in Section 8. Handle in a well-ventilated area. Handle and use in a manner consistent with good industrial/manufacturing techniques and practices.

**STORAGE:** Store in a dry and well-ventilated place, away from excessive heat in the original or similar container. Avoid sources of ignition and incompatible materials. Protect from freezing. Containers should be tightly sealed to prevent contamination with foreign materials. Avoid unnecessary contact.

**STORAGE TEMPERATURE:** 65-80°F (18-27°C)

**SHELF LIFE:** 12 months from date of shipment under manufacturers recommended storage conditions.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION****EXPOSURE GUIDELINES**

OSHA HAZARDOUS COMPONENTS (29 CFR1910.1200)			
Chemical Name	EXPOSURE LIMITS		
	Type	ppm	mg/m <sup>3</sup>
Tetraethylenepentamine	OSHA PEL	TWA	-
		STEL	-
	ACGIH TLV	TWA	-
		STEL	-

## TC-1615 PART B

	NIOSH REL	TWA	-	-
		STEL	-	-
Triethanolamine	OSHA PEL	TWA	-	-
		STEL	-	-
	ACGIH TLV	TWA	-	5
		STEL	-	-
	NIOSH REL	TWA	-	-
		STEL	-	-
Amines, polyethylenepoly-	OSHA PEL	TWA	-	-
		STEL	-	-
	ACGIH TLV	TWA	-	-
		STEL	-	-
	NIOSH REL	TWA	-	-
		STEL	-	-
Triethylenetetramine	OSHA PEL	TWA	-	-
		STEL	-	-
	ACGIH TLV	TWA	-	-
		STEL	-	-
	NIOSH REL	TWA	-	-
		STEL	-	-
Piperazine	OSHA PEL	TWA	-	-
		STEL	-	-
	ACGIH TLV	TWA	-	-
		STEL	-	-
	NIOSH REL	TWA	-	-
		STEL	-	-
1-(2-Aminoethyl)piperazine	OSHA PEL	TWA	-	-
		STEL	-	-
	ACGIH TLV	TWA	-	-
		STEL	-	-
	NIOSH REL	TWA	-	-
		STEL	-	-
Diethylenetriamine (DETA)	OSHA PEL	TWA	1	4
		STEL	-	-
	ACGIH TLV	TWA	1	-
		STEL	-	-
	NIOSH REL	TWA	1 <sup>[1]</sup>	4 <sup>[1]</sup>
		STEL	-	-
	OSHA PEL	TWA	-	-

**TC-1615 PART B**

Diethanolamine	OSHA PEL	STEL	-	-
	ACGIH TLV	TWA	-	-
		STEL	-	-
	NIOSH REL	TWA	3	15
		STEL	-	-

**Footnotes:**

1. Skin

**ENGINEERING CONTROLS:** Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

**PERSONAL PROTECTIVE EQUIPMENT**

**EYES AND FACE:** Safety goggles or glasses are recommended. Plastic face shields should be used for complete face protection to protect against possible splashing or spraying of material. ANSI Z87.1 or approved equivalent.

**SKIN:** Chemical-resistant gloves and chemical goggles, face-shield, and synthetic apron or coveralls should be used to prevent contact with eyes, skin, or clothing. Wear nitrile or neoprene gloves. Chemical resistant gloves lined with polyethylene offer maximum protection.

**RESPIRATORY:** Exhaust ventilation recommended. An organic vapor cartridge or fresh air supplied respirator (NIOSH approved) may be necessary for certain applications. Consider the type of application, environmental concentrations, and other materials being used concurrently when determining respirator use and selection. Observe OSHA regulations for respirator use (29 CFR 1910.134).

**PROTECTIVE CLOTHING:** Protective clothing should be selected and used in accordance with 'Guidelines for the Selection of Chemical Protective Clothing' published by ACGIH.

**WORK HYGIENIC PRACTICES:** Contaminated clothing should be changed and washed before reuse. Eating, drinking and smoking in immediate work area should be prohibited. Wash hands before eating.

**OTHER USE PRECAUTIONS:** Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Training is important. Follow all label precautions.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**PHYSICAL STATE:** Liquid

**ODOR:** Ammoniacal

**COLOR:** Amber

**pH:** 11 to 12.5

**PERCENT VOLATILE:** 6.93

**FLASH POINT AND METHOD:** > 90°C (194°F) Closed Cup

**VAPOR PRESSURE:** No data available

**VAPOR DENSITY:** No data available

**BOILING POINT:** No data available

**SOLUBILITY IN WATER:** No data available

**SPECIFIC GRAVITY:** 1.02 (water=1) at 25°C (77°F)

**VISCOSITY #1:** 210 Centipoise at 25°C (77°F)

**(VOC):** < 70.7 g/l Calculated. Theoretical VOC minus water and exempt solvents.

**10. STABILITY AND REACTIVITY**

**REACTIVITY:** Hazardous reactions will not occur under normal transport or storage conditions.

**STABILITY:** This product is stable under normal ambient conditions of temperature and pressure.

**CONDITIONS TO AVOID:** High temperatures and sources of ignition.

**POSSIBILITY OF HAZARDOUS REACTIONS:** No data available

**HAZARDOUS DECOMPOSITION PRODUCTS:** Carbon monoxide, carbon dioxide, nitrogen oxides, and ammonia.

**TC-1615 PART B****INCOMPATIBLE MATERIALS:** No data available**11. TOXICOLOGICAL INFORMATION****ACUTE TOXICITY**

Chemical Name	ORAL LD <sub>50</sub>	DERMAL LD <sub>50</sub>	INHALATION LC <sub>50</sub>
Tetraethylenepentamine	1716.2 mg/kg Rat	1260 mg/kg Rabbit	No data available
Triethanolamine	6400 mg/kg Rat	> 2000 mg/kg Rabbit	No data available
Amines, polyethylenepoly-	No data available	No data available	No data available
Triethylenetetramine	2500 mg/kg Rat	550 mg/kg Rabbit	No data available
Piperazine	2600 mg/kg Rat	8300 mg/kg Rabbit	0.8 mg/l Rat (4 h)
1-(2-Aminoethyl)piperazine	2097 mg/kg Rat	866 mg/kg Rabbit	No data available
Diethylenetriamine (DETA)	1080 mg/kg Rat	1090 mg/kg Rabbit	0.3 mg/l Rat (4 h)
Diethanolamine	1600 mg/kg Rat	12200 mg/kg Rabbit	No data available

**SKIN CORROSION/IRRITATION:** Causes severe skin burns.**SERIOUS EYE DAMAGE/IRRITATION:** Causes serious eye damage.**RESPIRATORY OR SKIN SENSITISATION:** May cause sensitization by inhalation and skin contact.**GERM CELL MUTAGENICITY:** No data available**CARCINOGENICITY**

Chemical Name	IARC Status
Triethanolamine	3
Diethanolamine	2B

**REPRODUCTIVE TOXICITY:** Suspected of damaging fertility or the unborn child.**STOT-SINGLE EXPOSURE:** No data available**STOT-REPEATED EXPOSURE:** Causes damage to organs through prolonged or repeated exposure.**ASPIRATION HAZARD:** No data available**12. ECOLOGICAL INFORMATION****ENVIRONMENTAL DATA:** This product may cause risk of hazardous effects to the environment.**ECOTOXICOLOGICAL INFORMATION:** Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Avoid release to the environment.

**BIOACCUMULATION/ACCUMULATION:** No data available**DISTRIBUTION:** No data available**CHEMICAL FATE INFORMATION:** No data available**13. DISPOSAL CONSIDERATIONS****DISPOSAL METHOD:** The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protections and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.**14. TRANSPORT INFORMATION****DOT (DEPARTMENT OF TRANSPORTATION)**

**TC-1615 PART B****PROPER SHIPPING NAME:** Corrosive liquids, n.o.s.**TECHNICAL NAME:** (tetraethylenepentamine solution)**PRIMARY HAZARD CLASS/DIVISION:** 8**UN/NA NUMBER:** UN1760**PACKING GROUP:** III**NAERG:** 154**LABEL:** Corrosive**ROAD AND RAIL (ADR/RID)****PROPER SHIPPING NAME:** Corrosive liquid, n.o.s. (tetraethylenepentamine solution)**UN NUMBER:** UN1760**HAZARD CLASS:** 8**PACKING GROUP:** III**LABEL:** Corrosive**AIR (ICAO/IATA)****SHIPPING NAME:** Corrosive liquid, n.o.s.**TECHNICAL NAME:** (tetraethylenepentamine solution)**UN/NA NUMBER:** UN1760**PRIMARY HAZARD CLASS/DIVISION:** 8**PACKING GROUP:** III**ERG:** 8L**LABEL:** Corrosive**VESSEL (IMO/IMDG)****SHIPPING NAME:** Corrosive liquid, n.o.s.**TECHNICAL NAME:** (tetraethylenepentamine solution)**UN/NA NUMBER:** UN1760**PRIMARY HAZARD CLASS/DIVISION:** 8**PACKING GROUP:** III**EmS:** F-A, S-B**MARINE POLLUTANT #1:** Yes**LABEL:** Corrosive**15. REGULATORY INFORMATION****UNITED STATES****SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)****311/312 HAZARD CATEGORIES:** Acute Health Hazard, Chronic Health Hazard, Fire Hazard**313 REPORTABLE INGREDIENTS:** This product does not contain any substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.**CERCLA (COMPREHENSIVE ENVIRONMENTAL RESPONSE, COMPENSATION, AND LIABILITY ACT)****CERCLA REGULATORY:** For this/these chemicals, release of more than the Reportable Quantity to the environment in a 24-hour period requires notification to the National Response Center (800-424-8802 or 202-426-2675):

Chemical Name	Wt.%	CERCLA RQ
Diethanolamine	< 0.1	100


**TSCA (TOXIC SUBSTANCE CONTROL ACT)****TSCA REGULATORY:** This product does not contain any substances subject to TSCA Section 12(b) export notification.

**TC-1615 PART B**

**TSCA STATUS:** This product or its components are listed in or exempt from the TSCA inventory requirements.

**OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION (OSHA)**

**29 CFR1910.119---PROCESS SAFETY MANAGEMENT OF HIGHLY HAZARDOUS CHEMICALS:** None of the chemicals in this product are considered highly hazardous by OSHA.

**CALIFORNIA PROPOSITION 65:**  **WARNING:** This product can expose you to chemicals which are known to the State of California to cause cancer, birth defects and/or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Chemical Name	Wt. %	Listed
Diethanolamine	< 0.1	Cancer

**OSHA HAZARD COMM. RULE:** The contents of the SDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

**CANADA**

**WHMIS (WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM):** This product has been classified according to the hazard criteria of the CPR and the SDS contains all the information required by the CPR.

**DOMESTIC SUBSTANCE LIST (INVENTORY):** All components in this product are listed in or exempted from the Domestic Substances List (DSL) or the Non-Domestic Substances List (NDSL).

**GENERAL COMMENTS:** No data available

**16. OTHER INFORMATION**

**REASON FOR ISSUE:** Revision

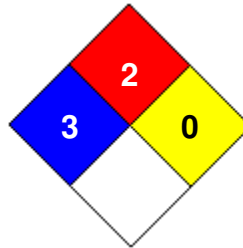
**Date Revised:** 04/03/2018

**REVISION SUMMARY:** This SDS replaces the 04/08/2015 SDS.

**HMIS RATING**

<b>HEALTH</b>	*	<b>3</b>
<b>FLAMMABILITY</b>		<b>2</b>
<b>PHYSICAL HAZARD</b>		<b>0</b>
<b>PERSONAL PROTECTION</b>		<b>X</b>

**NFPA CODES**



**HMIS RATINGS NOTES:** Personal Protection: See Section 8

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